

Solex 32 Dis - 2nd stage drilling

Tools required

- Spare A/c jet is required
- Tap - size M4 x .7
- Drill bit -size 3.3
- Drill bit 5mm,
- Small 3mm flat headed screwdriver,
- 6mm flat headed screwdriver,
- Drill with variable speed (Slow),
- A steady hand is also required

Step 1, remove all the gaskets and fixings on the carb,

Step 2 locate the 2nd stage jet (this is located once you have removed the triangular section on the carb which houses the 1st stage jet),

Step 3. Using a small drill on a very slow speed and your 3.3 drill bit

Remember if you do decide to fully drill out the 2nd stage non-removable jet, any mistake renders the carb pretty scrap. I would personally just enlarge the non-removable jet to suit, and if this gets to big then would consider drilling & tapping

[URL=http://s252.photobucket.com/albums/hh25/GTTJames/Solex%2032%20Dis%20Carbs/?action=view¤t=MVI_3306.flv][IMG]http://i252.photobucket.com/albums/hh25/GTTJames/Solex%2032%20Dis%20Carbs/th_MVI_3306.jpg[/IMG][URL]

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